

Siemens
EcoTech



Figure similar

SIMATIC DP, CPU 1514SP-2 PN for ET 200SP, central processing unit with 600 KB work memory for program and 3.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, including server module (6ES7193-6PA00-0AA0); SIMATIC Memory Card required, BusAdapter required for 1st interface

| General information | |
|--|---|
| Product type designation | CPU 1514SP-2 PN |
| HW functional status | FS04 |
| Firmware version | V4.0 |
| <ul style="list-style-type: none"> FW update possible | Yes |
| Product function | |
| <ul style="list-style-type: none"> I&M data | Yes; I&M0 to I&M3 |
| <ul style="list-style-type: none"> Module swapping during operation (hot swapping) | Yes; Multi-hot swapping |
| <ul style="list-style-type: none"> Isochronous mode | Yes; only with PROFINET; with minimum OB 6x cycle of 375 µs |
| <ul style="list-style-type: none"> SysLog | Yes |
| Engineering with | |
| <ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version | V20 (FW V4.0) / V18 (FW V3.0) or higher |
| Configuration control | |
| via dataset | Yes |
| Control elements | |
| Mode selector switch | 1 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| <ul style="list-style-type: none"> Mains/voltage failure stored energy time | 10 ms |
| Input current | |
| Current consumption (rated value) | 0.48 A |
| Current consumption, max. | 0.7 A |
| Inrush current, max. | 1.34 A; Rated value |
| I ² t | 0.3 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 8.05 W |
| Power loss | |
| Power loss, typ. | 3.5 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |

| | |
|---|---|
| Work memory | |
| • integrated (for program) | 600 kbyte |
| • integrated (for data) | 3.5 Mbyte |
| Load memory | |
| • Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| • maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 6 ns |
| for word operations, typ. | 7 ns |
| for fixed point arithmetic, typ. | 9 ns |
| for floating point arithmetic, typ. | 37 ns |
| CPU-blocks | |
| Number of elements (total) | 8 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| • Number range | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max. | 3.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 600 kbyte |
| FC | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 600 kbyte |
| OB | |
| • Size, max. | 600 kbyte |
| • Number of free cycle OBs | 100 |
| • Number of time alarm OBs | 20 |
| • Number of delay alarm OBs | 20 |
| • Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 250 µs |
| • Number of process alarm OBs | 50 |
| • Number of DPV1 alarm OBs | 3 |
| • Number of isochronous mode OBs | 1 |
| • Number of technology synchronous alarm OBs | 2 |
| • Number of startup OBs | 100 |
| • Number of asynchronous error OBs | 4 |
| • Number of synchronous error OBs | 2 |
| • Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| • per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 512 kbyte; In total; available retentive memory for bit memories, timers, |

| | |
|---|---|
| | counters, DBs, and technology data (axes): 472 KB |
| Flag | |
| • Size, max. | 16 kbyte |
| • Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| • Retentivity adjustable | Yes |
| • Retentivity preset | No |
| Local data | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | |
| Number of IO modules | 8 192; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| • Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| • Number of subprocess images, max. | 32 |
| Address space per module | |
| • Address space per module, max. | 288 byte; For input and output data respectively |
| Address space per station | |
| • Address space per station, max. | 2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • Via CM | 1 |
| Number of IO Controllers | |
| • integrated | 2 |
| • Via CM | 0 |
| Rack | |
| • Modules per rack, max. | 82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules |
| • Quantity of operable ET 200SP modules, max. | 64 |
| • Quantity of operable ET 200AL modules, max. | 16 |
| • Number of lines, max. | 1 |
| PtP CM | |
| • Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| • Backup time | 6 wk; At 40 °C ambient temperature, typically |
| • Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| • Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes; Via CM DP module |
| • on DP, device | Yes; Via CM DP module |
| • in AS, master | Yes |
| • in AS, device | Yes |
| • on Ethernet via NTP | Yes |
| Interfaces | |

| | |
|---|---|
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1; Via CM DP module |
| Optical interface | Yes; Via SIMATIC BusAdapter |
| 1. Interface | |
| Interface types | |
| <ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch • BusAdapter (PROFINET) | <p>Yes; X1 P1 and X1 P2 via BusAdapter BA 2x RJ45</p> <p>2; via BusAdapter</p> <p>Yes</p> <p>Yes; compatible BusAdapters: BA 2x RJ45, BA 2x M12, BA 2x FC, BA 2x LC, BA LC/RJ45, BA LC/FC, BA 2x SCRJ, BA SCRJ/RJ45, BA SCRJ/FC</p> |
| Protocols | |
| <ul style="list-style-type: none"> • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy | <p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>Yes</p> |
| PROFINET IO Controller | |
| Services | |
| <ul style="list-style-type: none"> — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times — PROFINET Security Class | <p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>256; in total, up to 1024 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>256</p> <p>256</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p> <p>1</p> |
| Update time for IRT | |
| <ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms — With IRT and parameterization of "odd" send cycles | <p>250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive</p> <p>500 µs to 8 ms</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)</p> |
| Update time for RT | |
| <ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms | <p>250 µs to 128 ms</p> <p>500 µs to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p> |
| PROFINET IO Device | |
| Services | |
| <ul style="list-style-type: none"> — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record | <p>No</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p> |

2. Interface

| Interface types | |
|---|--|
| • RJ 45 (Ethernet) | Yes; X2 |
| • Number of ports | 1 |
| • integrated switch | No |
| Protocols | |
| • IP protocol | Yes; IPv4 |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes; Optionally also encrypted |
| • Web server | Yes |
| • Media redundancy | No |
| PROFINET IO Controller | |
| Services | |
| — Isochronous mode | No |
| — Direct data exchange | No |
| — IRT | No |
| — PROFINergy | Yes; per user program |
| — Prioritized startup | No |
| — Number of connectable IO Devices, max. | 32; in total, up to 1024 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Number of connectable IO Devices for RT, max. | 32 |
| — of which in line, max. | 32 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| — PROFINET Security Class | 1 |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — Isochronous mode | No |
| — IRT | No |
| — PROFINergy | Yes; per user program |
| — Prioritized startup | No |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| — activation/deactivation of I-devices | Yes; per user program |
| — Asset management record | Yes; per user program |
| — PROFINET Security Class | SNMP Configuration and DCP Read Only |

3. Interface

| Interface types | |
|-------------------------------|---|
| • RS 485 | Yes; Via CM DP module |
| • Number of ports | 1 |
| Protocols | |
| • PROFIBUS DP master | Yes |
| • PROFIBUS DP device | Yes |
| • SIMATIC communication | Yes |
| PROFIBUS DP master | |
| • Number of connections, max. | 48; Of which 4 each reserved for ES and HMI |
| • max. number of DP devices | 125; in total, up to 1024 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Services | |
| — Equidistance | No |
| — Isochronous mode | No |

| | |
|---|--|
| — activation/deactivation of DP devices | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| • Autonegotiation | Yes |
| • Autocrossing | Yes |
| • Industrial Ethernet status LED | Yes |
| RS 485 | |
| • Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| PROFIsafe | No |
| Number of connections | |
| • Number of connections, max. | 192; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web | 10 |
| • Number of connections via integrated interfaces | 128 |
| • Number of connections per CP/CM | 32 |
| • Number of S7 routing paths | 16 |
| Redundancy mode | |
| • H-Sync forwarding | Yes |
| Media redundancy | |
| — Media redundancy | Yes; only via BusAdapter |
| — MRP | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client |
| — MRP interconnection, supported | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 |
| — MRPD | Yes; Requirement: IRT |
| — Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| — Number of stations in the ring, max. | 50 |
| SIMATIC communication | |
| • PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| • S7 routing | Yes |
| • Data record routing | Yes |
| • S7 communication, as server | Yes |
| • S7 communication, as client | Yes |
| • User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| — several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; max. 118 multicast circuits |
| • DHCP | Yes |
| • DNS | Yes |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| • Encryption | Yes; Optional |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| • HTTPS | Yes; Standard and user pages |
| • web API | |
| — Number of sessions, max. | 100 |
| — number of simultaneous HTTP calls, max. | 4 |
| — HTTP request body, max. | 131 072 byte |
| OPC UA | |
| • Runtime license required | Yes; "Medium" license required |
| • OPC UA Client | Yes; Data Access (registered Read/Write), Method Call |

| | |
|--|---|
| — Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of connections, max. | 10 |
| — Number of nodes of the client interfaces, recommended max. | 2 000 |
| — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. | 300 |
| — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max. | 20 |
| — Number of elements for one call of OPC-UA_MethodGetHandleList, max. | 100 |
| — Number of simultaneous calls of the client instructions for session management, per connection, max. | 1 |
| — Number of simultaneous calls of the client instructions for data access, per connection, max. | 5 |
| — Number of registerable nodes, max. | 5 000 |
| — Number of registerable method calls of OPC-UA_MethodCall, max. | 100 |
| — Number of inputs/outputs when calling OPC-UA_MethodCall, max. | 20 |
| ● OPC UA Server | Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control |
| — Application authentication | Yes |
| — Security policies | available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss |
| — User authentication | "anonymous" or by user name & password |
| — GDS support (certificate management) | Yes |
| — Number of sessions, max. | 48 |
| — Number of accessible variables, max. | 100 000 |
| — Number of registerable nodes, max. | 20 000 |
| — Number of subscriptions per session, max. | 50 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 100 ms |
| — Number of server methods, max. | 50; max. 20 concurrently running jobs each for asynchronous instructions OPC-UA_ServerMethodPre and OPC-UA_ServerMethodPost |
| — Number of inputs/outputs per server method, max. | 20 |
| — Number of monitored items, recommended max. | 4 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| — Number of nodes for user-defined server interfaces, max. | 30 000 |
| ● Alarms and Conditions | Yes |
| — Number of program alarms | 200 |
| — Number of alarms for system diagnostics | 100 |

Further protocols

- MODBUS Yes; MODBUS TCP

S7 message functions

| | |
|--|---|
| Number of login stations for message functions, max. | 64 |
| number of subscriptions, max. | 500 |
| number of tags/attributes for subscriptions, max. | 8 000 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 10 000 |
| Number of simultaneously active program alarms | |
| ● Number of program alarms | 1 000 |
| ● Number of alarms for system diagnostics | 200 |
| ● Number of alarms for motion technology objects | 160 |

Test commissioning functions

- Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems

| | |
|--|--|
| Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Single step | Yes |
| Number of breakpoints | 8 |
| Profiling | Yes |
| Status/control | |
| <ul style="list-style-type: none"> • Status/control variable • Variables • Number of variables, max. <ul style="list-style-type: none"> — of which status variables, max. — of which control variables, max. | Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
| Forcing | |
| <ul style="list-style-type: none"> • Forcing • Forcing, variables • Number of variables, max. | Yes Peripheral inputs/outputs 200 |
| Diagnostic buffer | |
| <ul style="list-style-type: none"> • present • Number of entries, max. <ul style="list-style-type: none"> — of which powerfail-proof | Yes 3 200 500 |
| Traces | |
| <ul style="list-style-type: none"> • Number of configurable Traces • Memory size per trace, max. | 4 512 kbyte |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| <ul style="list-style-type: none"> • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX | Yes Yes Yes Yes Yes |
| Supported technology objects | |
| Motion Control <ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects • Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 2 400 40 80 160 80 20 160 40 11 20 |
| Controller <ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp | Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature |
| Counting and measuring <ul style="list-style-type: none"> • High-speed counter | Yes |
| Standards, approvals, certificates | |
| Ecological footprint | |
| <ul style="list-style-type: none"> • environmental product declaration | Yes |
| Global warming potential | |
| <ul style="list-style-type: none"> — global warming potential, (total) [CO2 eq] — global warming potential, (during production) [CO2 eq] — global warming potential, (during operation) [CO2 eq] | 83.2 kg 22.3 kg 61.8 kg |

| | |
|---|-----------|
| eq] | |
| — global warming potential, (after end of life cycle) [CO2 eq] | -0.949 kg |

Security

| | |
|-------------------------|-----|
| PROFINET Security Class | 1 |
| signed firmware update | Yes |
| Secure Boot | Yes |
| safely removing data | Yes |

Ambient conditions

| | |
|---|--|
| Ambient temperature during operation | |
| • horizontal installation, min. | -30 °C; No condensation |
| • horizontal installation, max. | 60 °C |
| • vertical installation, min. | -30 °C; No condensation |
| • vertical installation, max. | 50 °C |
| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |

Configuration

| | |
|---|----------------------------------|
| Programming | |
| Programming language | |
| — LAD | Yes |
| — FBD | Yes |
| — STL | Yes |
| — SCL | Yes |
| — CFC | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| • User program protection/password protection | Yes |
| • Copy protection | Yes |
| • Block protection | Yes |
| Access protection | |
| • protection of confidential configuration data | Yes |
| • Protection level: Write protection | Yes |
| • Protection level: Read/write protection | Yes |
| • Protection level: Write protection for Failsafe | No |
| • Protection level: Complete protection | Yes |
| • User administration | Yes; device-wide and centralized |
| • Number of users | 100 |
| • Number of groups | 100 |
| • Number of roles | 50 |
| Cycle time monitoring | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |

Dimensions

| | |
|--------|--------|
| Width | 100 mm |
| Height | 117 mm |
| Depth | 75 mm |

Weights

| | |
|-----------------|-------|
| Weight, approx. | 265 g |
|-----------------|-------|

Classifications

| | Version | Classification |
|--------|---------|----------------|
| eClass | 14 | 27-24-26-07 |
| eClass | 12 | 27-24-26-07 |
| eClass | 9.1 | 27-24-26-07 |
| eClass | 9 | 27-24-26-07 |
| eClass | 8 | 27-24-26-07 |
| eClass | 7.1 | 27-24-26-07 |
| eClass | 6 | 27-24-26-07 |

| | | |
|--------|----|-------------|
| ETIM | 10 | EC001603 |
| ETIM | 9 | EC001603 |
| ETIM | 8 | EC001603 |
| ETIM | 7 | EC001603 |
| IDEA | 4 | 3565 |
| UNSPSC | 15 | 32-15-17-05 |

Approvals / Certificates

General Product Approval

[Miscellaneous](#)



[Miscellaneous](#)



General Product Approval **For use in hazardous locations**



[TUEV](#)



[CCC-Ex](#)

[EM](#)



For use in hazardous locations **Maritime application**

[Type Examination Certificate](#)

[CCC-Ex](#)

[Miscellaneous](#)



IECEX

[CCC-Ex](#)



ABS

Maritime application



[NK / Nippon Kaiji Kyokai](#)



[CCS \(China Classification Society\)](#)

other **Environment**



Profibus

[PROFINET](#)



Profibus



Siemens EcoTech



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