



SIMATIC S7-1200 G2, SM 1231 TC, AI 8x TC module, type J or K

General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption, typ.	15 mA
from backplane bus 5 V DC, typ.	40 mA
Power loss	
Power loss, typ.	0.6 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
• Voltage	Yes
• Current	No
• Thermocouple	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ±80 mV
• Resistance thermometer	No
• Resistance	No
Input ranges (rated values), voltages	
• -80 mV to +80 mV	Yes
— Input resistance (-80 mV to +80 mV)	≥ 10 MOhm
Input ranges (rated values), thermocouples	
• Type B	Yes
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Type K	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Type T	Yes
• Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
Temperature compensation	
— parameterizable	Yes
Cable length	

• shielded, max.	100 m; to the sensor
Analog value generation for the inputs	
Measurement principle	integrating
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	15 bit; + sign
• Integration time, parameterizable	Yes
• Interference voltage suppression for interference frequency f1 in Hz	85 dB at 10 / 50 / 60 / 400 Hz
Smoothing of measured values	
• parameterizable	Yes
• Step: None	Yes
• Step: low	Yes
• Step: Medium	Yes
• Step: High	Yes
Errors/accuracies	
cold connection point	±1,5 °C
Temperature error (relative to input range), (+/-)	25 °C ±0.05 % / -20 °C to 60 °C ±0.1 % of the full-scale range
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$, f1 = interference frequency	
• Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• DIAG LED	Yes
• for status of the inputs	Yes
Potential separation	
Potential separation analog inputs	
• between the channels and the power supply of the electronics	Yes
Isolation	
Isolation tested with	707 V DC (type test)
tested with	
• Between channels	120 V AC
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
CSA approval	No
UL approval	Yes
cULus	Yes
FM approval	No
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	No
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• horizontal installation, min.	-20 °C
• horizontal installation, max.	60 °C; at max. voltages and max. specification
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C; at max. voltages and max. specification
Ambient temperature during storage/transportation	
• min.	-40 °C

• max.	70 °C		
Air pressure acc. to IEC 60068-2-13			
• Operation, min.	540 hPa		
• Operation, max.	1 140 hPa		
• Storage/transport, min.	540 hPa		
• Storage/transport, max.	1 140 hPa		
Altitude during operation relating to sea level			
• Installation altitude, min.	-1 000 m		
• Installation altitude, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual		
Relative humidity			
• Operation, max.	95 %; no condensation		
Vibrations			
• Vibration resistance during operation acc. to IEC 60068-2-6	3.5 mm from 5 - 8.4 Hz, 1g from 8.4 - 150 Hz		
• Operation, tested according to IEC 60068-2-6	Yes		
Shock testing			
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27; half-sine, 15 g, 11 ms		
Pollutant concentrations			
• SO2 at RH < 60% without condensation	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60 % condensation-free		
connection method			
required front connector	Yes		
Mechanics/material			
Enclosure material (front)			
• Plastic	Yes		
Dimensions			
Width	30 mm		
Height	125 mm		
Depth	100 mm		
Weights			
Weight, approx.	171 g		
Classifications			
		Version	Classification
	eClass	14	27-24-22-01
	eClass	12	27-24-22-01
	eClass	9.1	27-24-22-01
	eClass	9	27-24-22-01
	eClass	8	27-24-22-01
	eClass	7.1	27-24-22-01
	eClass	6	27-24-22-01
	ETIM	9	EC001420
	ETIM	8	EC001420
	ETIM	7	EC001420
Approvals / Certificates			
General Product Approval			

[Manufacturer Declaration](#)

[Miscellaneous](#)

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